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**SECTION 1: IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND THE SUPPLIER**

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PRODUCT NAME: **Chemcast General Purpose**

PRODUCT CODES: **NA**

MANUFACTURER: **Plastiglas de México, S.A. de C.V.**  
DIVISION: **Acrylics**  
ADDRESS: **Acueducto del alto Lerma No.8, Zona Industrial Ocoyoacac, Ocoyoacac Estado de México C.P. 52740**

EMERGENCY PHONE: **01 800 002 1400**  
CHEMTREC PHONE: **(800) 429-9300**  
SETIQ PHONE: **01 800 002 1400**

CHEMICAL NAME: **Polymethyl Methacrylate**

PRODUCT USE: **Used to manufacture glazing, windshields, light diffusers, furniture, signs, displays, safety and barriers, decorating and others**

PREPARED BY: **Plastiglas de México, S.A. de C.V.**

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**SECTION 2: HAZARDS IDENTIFICATION**

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**Potential Health Effects:**

Under normal conditions of use this product is not expected to create any unusual industrial hazards.

**GHS Classification:**

Not a hazard substance or mixture

**Symbol(S) of Product**

None

**Signal Word**

Not a hazard substance or mixture

**Emergency Overview:**

Color: Colorless or colored  
Appearance: Sheets  
Odor: Odorless

**Routes of entry:**

Eye contact (if exposed to chips)

**Carcinogenicity:**

This material is not considered by cancer OSHA

**Potential Health Effects:**

**Inhalation**

No hazard expected in normal use.

**Eye Contact**

No hazard expected in normal use.

Material can cause the following:

- Mechanical irritation

**Skin Contact**

Material can cause the following:

- Cuts (when using trimmed sheets)

**Ingestion**

- No hazard expected in normal use.

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

This material is classified as not hazardous under OSHA regulations.

INGREDIENT	CAS NO.	% WT
Acrylic Copolymer	Trade Secret	98.5 - 99
Process and performance additive	Trade Secret	1.5 - 1

	<u>ppm</u>	<u>mg/m3</u>
OSHA PEL-TWA:	ND	ND
OSHA PEL STEL:	ND	ND
OSHA PEL CEILING:	ND	ND
ACGIH TLV-TWA:	ND	ND
ACGIH TLV STEL:	ND	ND
ACGIH TLV CEILING:	ND	ND

**SECTION 4: FIRST-AID MEASURES**

**EYES:** If mechanical irritation occurs flush eyes thoroughly with a large amount of water, consult a physician if irritation persists. (Possible during cutting processes)

**SKIN:** No specific treatment is necessary since this material is not likely to be hazardous.

**INGESTION:** Ingestion is not considered a potential route of exposure.

**INHALATION:** No specific treatment is necessary since this material is not likely to be hazardous by inhalation.

**SECTION 5: FIRE-FIGHTING MEASURES**

**FLAMMABLE LIMITS IN AIR, (% BY VOLUME)**

**UPPER:** not applicable

**LOWER:** not applicable

**FLASH POINT:**

not applicable

**AUTOIGNITION TEMPERATURE:**

> 752 °F

> 400 °C

**EXTINGUISHING MEDIA:** Use the following extinguishing media when fighting fires involving this material:  
water spray - foam - dry chemical - carbon dioxide

**SPECIAL FIRE FIGHTING PROCEDURES:** As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. In big fires move away the personnel from the fire.

Extinguish with abundant water; use self-container breath equipment. For internal fires, assure to ventilate the area before accessing there.

**COMBUSTION'S PRODUCTS HARMFUL FOR HEALTH**

Smoke from combustion is toxic, carbon monoxide, mainly.

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

**ACCIDENTAL RELEASE MEASURES:**

Off cuts, scrap or dust should be collected and disposed if in a safe way. Scrap, is recoverable by recycling. If possible, send it to a recycling machine or to the manufacturer. Review recycling issue with the specialist of environmental care at your facilities.

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**SECTION 7: HANDLING AND STORAGE**

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**HANDLING AND STORAGE PROCEDURE:**

Handling should be in stacks using as base the biggest pallet. An area covered by a roof is recommended. Dust creates scratches in the material. Protection of the sheet must be removed until the product is going to be used.

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**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

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**EXPOSURE GUIDELINES:**

**No Occupational Exposure Values established (ACGIH, OSHA, Canada and Mexico).**

**VENTILATION:** If operations generate dust, use adequate ventilation.

**RESPIRATORY PROTECTION:** A respiratory protection program meeting OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

**EYE PROTECTION:** goggles for machining operations

**SKIN PROTECTION:**  
protective gloves against mechanical risks

**Other Protective Equipment**

To identify additional Personal Protective Equipment (PPE) requirements, it is recommended that a hazard assessment in accordance with the OSHA PPE Standard (29CFR1910.132) be conducted before using this product.

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**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

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**APPEARANCE:** Colorless or colored

**ODOR:** Odorless

**PHYSICAL STATE:** Sheets

**pH AS SUPPLIED:** Not applicable

**pH (Other):** Not applicable

**BOILING POINT:** Not applicable

**MELTING POINT:** Not applicable

**FREEZING POINT:** Not applicable

**VAPOR PRESSURE (mmHg):** Not applicable

**VAPOR DENSITY (AIR = 1):** Not applicable

**SPECIFIC GRAVITY (H<sub>2</sub>O = 1):** 1.18 g/cm<sup>3</sup>  
**EVAPORATION RATE:** Not applicable  
**SOLUBILITY IN WATER:** None  
**MAXIMUM TEMPERATURE SERVICE:** 176°F

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**SECTION 10: STABILITY AND REACTIVITY**

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X **STABLE**

**UNSTABLE**

**STABILITY:** This product is stable under normal storage conditions.

**CONDITIONS TO AVOID (STABILITY):** This material is considered stable.

**INCOMPATIBILITY (MATERIAL TO AVOID):** Organic Solvents of high polarity. No known incompatibility with other materials.

**HAZARDOUS DECOMPOSITION OR BY-PRODUCTS:** In case of thermal decomposition, combustible vapours are formed, which are irritating to eyes and respiratory system, mainly consisting of: methyl methacrylate, Ethyl acrylate

**HAZARDOUS POLYMERIZATION:**

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**SECTION 11: TOXICOLOGICAL INFORMATION**

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**Not considered to be harmful to human life**

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**SECTION 12: ECOLOGICAL INFORMATION**

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**ECOLOGICAL INFORMATION:**

**Not considered to be harmful to aquatic life**

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**SECTION 13: DISPOSAL CONSIDERATIONS**

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**WASTE DISPOSAL METHOD:**

The material is recyclable, Review recycling issue with the specialist of environment at your facilities.

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**SECTION 14: TRANSPORT INFORMATION**

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Not subject to the regulations on dangerous goods.

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**SECTION 15: REGULATORY INFORMATION**

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EINECS (EU) listed or exempted  
TSCA (USA) listed or exempted  
DSL (CDN) listed or exempted

Meets technical requirements of California State Proposition 65 and RoHs (applied for colorless)

Some solid colors must be verified due to limitations in compliance with these 2 regulations for low phthalates content

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**SECTION 16: OTHER INFORMATION**

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**OTHER INFORMATION:**

**PREPARATION INFORMATION:** This SDS was prepared in accordance with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS)